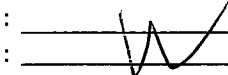



Date: Friday, 15/02/2008 11:44:58 AM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	CASTING, SUPPORT BRACKET	
Job Number :	37477			
Estimate Number :	10935			
P.O. Number :		Part Number :	D2265	
This Issue :	15/02/2008	Drawing Number :	D2265 REV A	
Prsht Rev. :	NC	Project Number :	N/A	
First Issue :	/ /	Drawing Revision :	A	
Previous Run :	29807	Material :		
Written By :		Due Date :	22/02/2008	Qty: 60 Um: Each
Checked & Approved By :				
Comment :	Est D 98.12.15 Added Dwg Rev DM			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PG	PURCHASING
-----	----	------------



Comment: PURCHASING

Issue P/O: 5727

Cast parts per drawing D2265

Possible Supplier: Alpine Foundry

Material release note required

C 208/02/15

(60)

2.0	D2265P	Step Support Casting
-----	--------	----------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 60.0000 Each(s)
 Step Support Casting

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

C 8/3/12 (60)

4.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------



Comment: DIMENSIONAL CHECK

C 08/03/12 (60) counted

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1
 Grind tips of castings as per Dwg D2265

C 08/03/13 (60)

Date: Friday, 15/02/2008 11:44:58 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CASTING, SUPPORT BRACKET

Job Number: 37477

Part Number: D2265

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

60/03/14 (60)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

ST 138

AS 08/03/14 (60)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

60/03/14 (60)

Job Completion

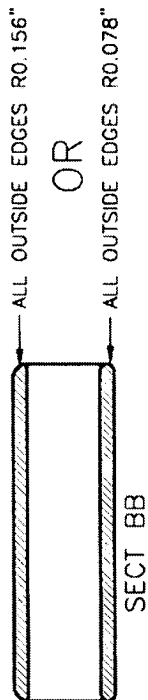


2008/3/17 (60)

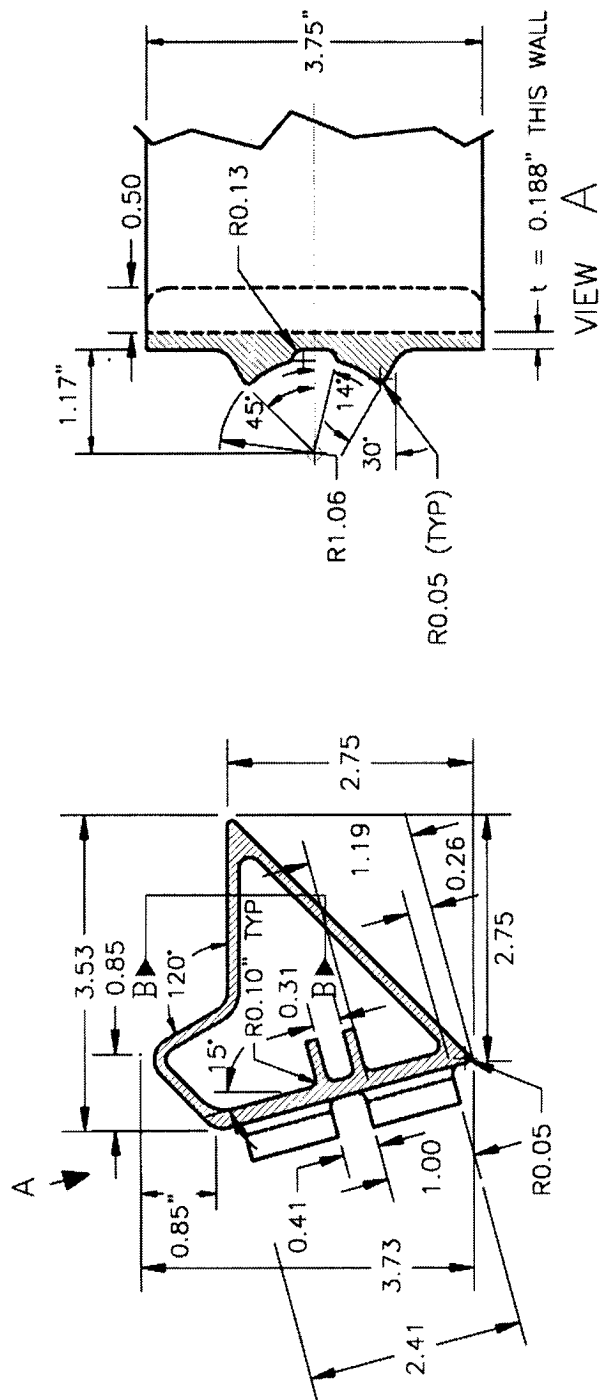


PREPARED B. Williams		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED	D2265	REV. A SHEET 1 OF 1
DATE Aug. 18, 1994		TITLE STEP SUPPORT CASTING	SCALE 1:2

RELEASED
96/05/27



UNDIMENSIONED OUTER RADII 0.375"
UNDIMENSIONED INNER RADII 0.25"
UNDIMENSIONED WALL THICKNESSES 5/32"
MATERIAL: CAST ALUMINUM
ALLOY A356.2 (F)



ALPINE NON-FERROUS FOUNDRY

8657-132ND STREET
SURREY, B.C. V3W 4P1

WORK ORDER

Tel: (604) 596-8080

Fax: (604) 596-8045

Sold To: DART AEROSPACE
1270 ABERDEEN STREET
HAWKESBURY, ONT K6A 1K7
CANADA

Ship To: DART AEROSPACE

Order Date		Purchase Order#	Due Date	Ship Via		Page
18-Feb-2008		PO00005727	05-Mar-2008	PUROLATOR		1
Item#	Item Code	Description	Material	Ordered	B/O	Qty Ship
1	DART D2265	D2265 CSTG,SUPPORT BRACKET		60		60
2						

Comments

Castings&Patterns are property of Alpine until paid in full

Certified Inspection Report

GEY: NAPM-ALUMAX OF WA CASTHOUSE-INV

Alcoa Intalco Works
4050 Mountain View Road
Ferndale, WA
98248

Sales Order Number	Customer P/O	Cert Number	Page
4976795 Line No. 1	11740	NAPM1814693	1 of 1
		Cert Creation Date	Cert Print Date
		23-JAN-08	23-JAN-08

Invoice To Customer

VISTA SALES COMPANY
1815 SOUTH SOTO STREET

LOS ANGELES, CA - 90023

Ship To Customer

VISTA SALES COMPANY
C/O RYPAC ALUMINUM RECYCLING LTD
11849 TANNERY ROAD

SURREY, BC - V3V3W8

Quantity Shipped	Date Shipped	Item Description ALUMINUM INGOT STANDARD A356.2 (C626) OM-35
45302 LB	23-JAN-08	
B/L	Item No.	
1486060	G3E101443	
Delivery ID	Item No. Rev	
2724396	--	
Customer Part No		
G3E101443		

Legal Statement

We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and tested in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition. Also, note that mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in partial form without prior written approval of our Quality Assurance Dept.

Signature And Title


Scott Lunzer
Metallurgist

23-JAN-08

Quantities per Lot / Packages

Package Number	Lot Number	Sub Lot / Serial Number	Quantity	UOM	Weight	
					Gross	Net
1	A127A200701	07A0048	13583	LB	13583	13583
1	A127A201401	07A0048	23850	LB	23850	23850
1	A127A201501	08A0002	7869	LB	7869	7869

Composition Results

Heat / Cast / Lot Number	Si	Fe	Cu	Mn	Mg	Zn	Ti	V
02-JAN-08/08A0002	6.9	0.07	<0.01	<0.01	0.38	<0.01	0.11	--
12-DEC-07/07A0048	7.1	0.10	<0.01	<0.01	0.39	<0.01	0.17	0.02